



Material - DIN 14825

Standard Specification for Heat Resisting Steel Castings

Group - Ferrous Stainless Steel Alloys
Sub Group - DIN 14825 Heat Resisting Steel Castings
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Casting

| Chemical Composition | | | Heat Treatment | |
|----------------------|------|-----------------|-------------------------------|----------|
| Carbon | C % | 0.150 - 0.300 | Solution Annealing | |
| Silicon | Si % | 1.000 - 2.500 | | |
| Manganese | Mn % | 1.500 max. | | |
| Phosphorus | P % | 0.035 max. | | |
| Sulphur | S % | 0.030 max. | | |
| Chromium | Cr % | 17.000 - 19.000 | | |
| Nickel | Ni % | 8.000 - 10.000 | | |
| Iron | Fe % | Balance | | • |
| - | - | - | Mechanical Properties | |
| - | - | | Tensile Strength in Mpa | 440 min. |
| - | - | - | Yield Strength in Mpa | 230 min. |
| - | - | - | Elongation in % | 15 min. |
| - | - | - | Reduction of Area in % | - |
| - | - | - | Hardness in BHN | - |
| - | - | - | Impac <mark>t in Joule</mark> | - |

| Cross Reference Table | | | | |
|-----------------------|----------|----------------|------------------------------|--|
| Material | Standard | Country | Grade Belong to the Industry | |
| A743 CF20 | ASTM | USA | Casting | |
| 5358 | AMS | USA | Casting | |
| 422932 | CSN | Czech Republic | Casting | |
| G X 25 CrNiSi 18-9 | DIN | Germany | Casting | |
| G X 16 CrNi 20-10 | UNI | Italy | Casting | |
| J92502 | UNS | USA | Casting | |
| J92602 | UNS | USA | Casting | |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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